CURRICULUM FOR

DIPLOMA IN MECHANICAL ENGINEERING

(THIRD SEMESTER)

Scheme: JUL.2008 Implemented from session 2008-09



JULY 2008

CURRICULUM DEVELOPMENT CENTRE MECHANICAL ENGINEERING DEPARTMENT BHIM RAO AMBEDKAR POLYTECHNIC COLLEGE, GWALIOR



DIPLOMA IN MECHANICAL ENGINEERING

SEMESTER:THIRD SEMESTERSCHEME: JUL. 2008COURSE CODE:301COMMON WITH PROGRAMMES:NAME OF THE COURSE:MATERIALSA03, R01TECHNOLOGYPAPER CODE:

RATIONALE

The knowledge of materials, their properties and behavior is essential for people associated with engineering activities. Materials technology plays an important role in design and production of product from the point of view of reliability and performance of product.

The curriculum of the subject emphasizes upon understanding the properties and behavior of materials in correlation with their structure and external environmental effects. The range of materials available for engineering use is quite vast, hence only the basic groups of materials such as ferrous, non- ferrous non metallic materials along with their general characteristic and application have been stressed.



DIPLOMA IN MECHANICAL ENGINEERING

SEMESTER:THIRD SEMESTERSCHEME: JUL. 2008COURSE CODE:301COMMON WITH PROGRAMMES:NAME OF THE COURSE:MATERIALSA03, R01TECHNOLOGYPAPER CODE:

Lectures: 04 Hrs. per Week Practical: 03 Hrs. per Week

SCHEME OF STUDIES

S. No	Topics	Theory Hrs	Practic al Hrs	Total Hrs
1	Requirement of Engineering materials, mechanical	03	-	03
	properties of materials and their testing			
2	Structure of solid materials	02	-	02
3	Solidification of Metal and Ingot structure	04	-	04
4	Equilibrium Phase Diagram and phase transformation.	06	-	06
5	Practical Metallographic	02	09	11
6	Iron- carbon Equilibrium system.	06	09	15
7	Heat treatment of steels.	05	18	23
8	Ferrous metal and Alloys	05	09	14
9	Non- ferrous metals and alloys	05	-	05
10	Non- metallic materials	03	-	03
11	Plastics	06	-	06
12	Powder metallurgy	03	-	03
13	Metal preservations	06	-	06
14	Modern trends in material technology.	04	-	04
	Total	60	45	105



DIPLOMA IN MECHANICAL ENGINEERING

SEMESTER:THIRD SEMESTERSCHEME: JUL. 2008COURSE CODE:301COMMON WITH PROGRAMMES:NAME OF THE COURSE:MATERIALSA03, R01TECHNOLOGYPAPER CODE:

Lectures: 04 Hrs. per Week Practical: 03 Hrs. per Week

S.NO	COURSE CONTENTS	
		Hrs.
1	Requirement of Engineering materials, mechanical properties and their testing : Introduction to engineering materials, classification of engineering materials and their properties. Mechanical properties of materials, destructive including Tensile test, compression test, hardness test, impact test fatigue test, endurance limit, bending test, shear test and non- destructive testing methods.	03
2	Structure of Solid materials : Classification amorphous and crystalline states, unit cells and crystal structure (B.C.C., F.C.C. and H.C.P) allotropy. Crystal imperfection and their effects on properties	02
3	Solidification of Metal and ingot structure : Process of nucleation and grain growth, ingot solidification, dendritic and columnar structure, segregation of impurities, grain and grain boundaries.	04
4	Equilibrium Phase Diagrams and Phase Transformation : Equilibrium of phase Diagrams : Plotting of equilibrium diagrams, interpretation, phase rule and lever rule and its application Phase transformations – Eutectic Eutectoid, Peritectic and Peritectoid	06
5	Practical Metallography : Preparation of specimen, selecting the specimen, mounting the specimen, grinding, polishing, etching and etching reagents. The metallurgical microscope. Use and care of microscope.	02
6	Iron- Carbon Equlibrium System : The complete iron carbon diagram and its interpretation. The solidification and cooling of various carbon steels, structures produced, correlation of mechanical properties with carbon content.	06



DIPLOMA IN MECHANICAL ENGINEERING

SEMESTER:THIRD SEMESTERSCHEME: JUL. 2008COURSE CODE:301COMMON WITH PROGRAMMES:NAME OF THE COURSE:MATERIALSA03, R01TECHNOLOGYPAPER CODE:

Lectures: 04 Hrs. per Week Practical: 03 Hrs. per Week

S.NO	COURSE CONTENTS	
		Hrs.
7	Heat Treatment of Steels: Objective of heat treatment, thermal processes- annealing, normalizing, hardening and tempering. Hardening process : Surface hardening, flame hardening, case hardening methods, their scope, limitations and advantages, quenching mediums and their effect on hardness, Hardening defects due to improper quenching, hardenability, Jominy end quench test and interpretation of its results. T.T.T. curves interpretation and use, Isothermal heat treatment processes -martempering, austempering, spherodising and patenting	05
8	Ferrous Metals and Alloys : Classification, types of cast irons their properties and uses, alloy cast-irons, various alloying elements used, their effects on properties and uses. Classification, composition and uses of plain carbon steels, effect of impurities, Alloy steels -various alloying elements, their effects on properties and uses. Alloy steel classification.Tool Steel : Typical compositions, requirements of tool steels, high speed steel, high carbon steel. Standardization of steels. Designation of steals as per B.I.S. codes.	05
9	Non- Ferrous Metals and Alloys : Copper : Its Properties and uses Cooper Bases Alloys : Brasses, their classification, composition, properties and uses, designation of copper alloys as per B.I.S. aluminum its properties and uses. Aluminum Alloys : Their composition, Classification, properties and uses. Designation of Al- alloys as per B.I.S, Zinc, Nickel and lead their alloys properties and uses Bearing alloys - their composition and field of application.	05
10	Non- Metallic Materials : introduction to Ceramic Refractory, Rubbers Insulators and Lubricants	03



DIPLOMA IN MECHANICAL ENGINEERING

SEMESTER:THIRD SEMESTERSCHEME: JUL. 2008COURSE CODE:301COMMON WITH PROGRAMMES:NAME OF THE COURSE:MATERIALSA03, R01TECHNOLOGYPAPER CODE:

Lectures: 04 Hrs. per Week Practical: 03 Hrs. per Week

S.NO	COURSE CONTENTS	STUDY
		Hrs.
11	Plastics : characteristics, classification, commonly used thermo- setting and thermoplastic - their properties and uses. Ingredients for processing plastics. Plastic processing methods different methods.	06
12	Powder Metallurgy:- Introduction and application. Description of process, manufacture and blending of metal powder compacting and sintering.	03
13	Metal Preservation : Corrosion meaning various mechanism effect of corrosion, methods of minimizing corrosion	06
14	Modern Trends in Materials Engineering : New materials like FRP, Composites, synthetic fibers, synthetic wood. Super conductors	04



DIPLOMA IN MECHANICAL ENGINEERING

SEMESTER:THIRD SEMESTERSCHEME: JUL. 2008COURSE CODE:301COMMON WITH PROGRAMMES:NAME OF THE COURSE:MATERIALSA03, R01TECHNOLOGYPAPER CODE:

Lectures: 04 Hrs. per Week Practical: 03 Hrs. per Week

LIST OF EXPERIMENTS

S.No.	NAME OF EXPERIMENT	
		Hrs.
1	Preparation of micro specimen.	03
2	To study micro structural characteristics of gray cast iron white cast iron and malleable cast iron.	06
3	To study effect of normalising, annealing on the hardness and microstructure of high carbon steel.	06
4	To study the effect of carbon and temperature on hardening of steel.	06
5	To study the effect of temperature on the properties during tempering of steel.	06
6	To study the effect of quenching media on hardness of steel.	03
7	To study the carbonizing and case hardening of steel.	03
8	Joining hardenability test and its industrial use.	03
9	To Study the microstructure of some important brasses and bornzes.	03
10	To observe the micro structural characteristics and other properties of various cast irons and prepare a report there of, for industrial uses.	06



DIPLOMA IN MECHANICAL ENGINEERING

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Lectures: 04 Hrs. per Week Practical: 03 Hrs. per Week

REFERENCES

- 1 Engineering physical Matallurgy-By Prof. Y Lakhtin MIR Publishers mascow
- 2 A Text Book of Material Science And Metallurgy by O.P. Khanna.
- 3 Material Science And Process. by S. K. Hazia Choudhry
- 4 Mechanical Metallurgy by Dieter (Tata Mcgrawhill)
- 5 Materials For Engineers by M.H.A. Kempsty
- 6 Introduction to Material Science And Engineeringby K.M. Ralls, T.H. Courtney, John Wuff (Wiley Eastern New Delhi)
- 7 Physical Matallurgy Principles by Read Hill (Affiliated East- West Press Pvt. Ltd. New Delhi.)
- 8 Engineering Metalluragy by R. Higgins (ENS).
- 9 Materials Science by B.S. Narang (Pub. CBS pub. & Distributions New Delhi)
- 10 Padarth Prodyogiki (Hindi) by P.N. Vijayvergiya (Deepak Prakashan, Gwalior).



DIPLOMA IN MECHANICAL ENGINEERING

SEMESTER:THIRD SEMESTERSCHEME: JUL. 2008COURSE CODE:302COMMON WITH PROGRAMMES:NAME OF THE COURSE:MANUFACTURINGA03, R01PROCESSESPAPER CODE:

RATIONALE

Manufacturing processes are advancing very fast with the expansion of technology. This course will provide basic insight to the students regarding methods of manufacturing processes. The course gives the opportunity for exhaustive study of metal casting, Mechanical working of metals, press working and metal joining. The abilities developed by studying this course will be directly helpful to all the technicians, in whichever field they are employed.



DIPLOMA IN MECHANICAL ENGINEERING

SEMESTER:THIRD SEMESTERSCHEME: JUL. 2008COURSE CODE:302COMMON WITH PROGRAMMES:NAME OF THE COURSE:MANUFACTURINGA03, R01PROCESSESPAPER CODE:

Lectures: 04 Hrs. per Week Practical: 04 Hrs. per Week

SCHEME OF STUDIES

S.No	Topics	Theory	Practical	Total
		Hrs	Hrs.	Hrs.
1	Introduction to manufacturing processes.	03	04	07
2	Metal casting	18	24	42
3	Mechanical working	15	12	27
4	Press Working	10	08	18
5	Metal joining	14	12	26
	Total	60	60	120



DIPLOMA IN MECHANICAL ENGINEERING

SEMESTER:THIRD SEMESTERSCHEME: JUL. 2008COURSE CODE:302COMMON WITH PROGRAMMES:NAME OF THE COURSE:MANUFACTURINGA03, R01PROCESSESPAPER CODE:

Lectures: 04 Hrs. per Week Practical: 04 Hrs. per Week

S.NO	COURSE CONTENTS	STUDY Hrs.
1	Introduction to Manufacturing Processes : Definition, classification of basic manufacturing processes i,e, mechanical working, casting, metal joining processes, metal cutting process, press working . Examples of each of the above listed manufacturing processes, factors which influence selection of manufacturing process for a particular application.	03
2	 Metal Casting : Introduction , advantages and limitations of casting as production process. Pattern Making : Definition of pattern, types of patterns and their details, materials, allowances, tools required, colour code for patterns. Moulding : Definition, moulding methods and types of moulds, moulding materials, moulding sand and its composition, sand properties, testing parameters of sand, and their effects, sand preparations, sand conditioning, characteristics and defects of moulds. Function of runners, risers and gate. Cores and core making, core boxes. Cleaning of casting, Special casting methods, need for special casting methods, die casting, centrifugal casting, investment (lost wax) casting, casting defects, causes and analysis, area of application of casting process. Furnaces : Cupola ,crucible, pit and electric arc furnaces, induction furnace , their salient features, safety aspects. 	18



DIPLOMA IN MECHANICAL ENGINEERING

SEMESTER:THIRD SEMESTERSCHEME: JUL. 2008COURSE CODE:302COMMON WITH PROGRAMMES:NAME OF THE COURSE:MANUFACTURINGA03, R01PROCESSESPAPER CODE:

Lectures: 04 Hrs. per Week Practical: 04 Hrs. per Week

S.NO	COURSE CONTENTS	STUDY Hrs.
3	Press Working : Introduction of press working of metals, principle of press working , description of a simple press working unit, press working operations : punching, shearing, drawing, bending, slitting, knurling, notching, trimming, piercing etc. Double action press, description and its field of application, die and punch, types of dies, specifications of a press, safety precautions to be observed while working on a press.	15
4	 Mechanical Working : Introduction - hot and cold working Principle of recrystalization. Metal Rolling : Principle of metal rolling , basic components of a simple rolling process equipment. Types of deformation during rolling. roller material, selection and desirable properties, principles of thread rolling- description with sketches, manufacture of seamless tubes by rolling. types of rolling mill. Rolling defects Metal Drawing : Basic Principle of drawing of metals, differentiate between the drawing and deep drawing of metals, principle of wire drawing and example. Extrusion : Definition, Classify the methods of extrusion, their limitations, advantage and disadvantage. Tube extrusion, impact extrusion, application of extrusion processes. Extrusion defects . Forging : Types of forging, Die forging, differentiate between the cold die and hot die forging , advantage of forming by forging, common defects and their reasons. Limitations of forging, press forging, drop forging, upset forging, die material , applications of forging processes in engineering. 	10



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Lectures: 04 Hrs. per Week Practical: 04 Hrs. per Week

S.NO	COURSE CONTENTS	STUDY
		Hrs.
5	 Metal Joining : Introduction, Classification of metal joining processes Welding :-classification, Plastic, fusion and forge welding, Weldability of metals, metallurgy of welding Resistance welding : Spot, seam, butt, projection, percussion techniques. Gas welding and gas cutting : Principle of operation and technique, gas cutting. Arc Welding : Carbon arc, TIG, MIG, Submerged arc , Atomic hydrogen, Eletro-slag, Plasma arc welding processes, Electrodes-types and selection , flux and their uses. Special welding techniques-Welding of different metals. Defects in welds, testing and inspection. Accident prevention in gas and arc welding Equipments & tools used in metal arc welding, specification and functions. Soldering, Brazing and Adhesive bonding 	<u>Hrs.</u> 14
	Soldering, Drazing and Francisce boliding	



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SEMESTER:THIRD SEMESTERSCHEME: JUL. 2008COURSE CODE:302COMMON WITH PROGRAMMES:NAME OF THE COURSE:MANUFACTURINGA03, R01PROCESSESPAPER CODE:

Lectures: 04 Hrs. per Week Practical: 04 Hrs. per Week

LIST OF EXPERIMENTS

S.No.	NAME OF EXPERIMENT	SHOP	PRACT. Hrs.
1	Making a split/solid pattern from wood. Making a core box.	Carpentry /pattern shop	06
2	Tempering of sand, practice of green and dry sand making.	pattern shop	03
3	Practice of core making and baking	Moulding shop	03
4	Practice of open mould in a two boxes, using split pattern and solid pattern, Locating the core .	Moulding shop	03
5	Demonstration of metal melting in pit furnace& casting process.	foundary	03
6	Simple forming practice (Making a square bar out of a given round bar, making of a chisel and bolt)	Blacksmith shop	03
7	Practice of upsetting of a round on power hammer.	Blacksmith shop	03
8	Practice of sheet cutting with the help of straight and bent snips. Making small rectangular prism and cylinder.	Blacksmith shop Tinsmith	09
9	Practice of making of washer of any size on a flypress.	Blacksmith shop Tinsmith	03
10	Practice of piercing, notching and circle cutting with the help of Metal master machine.	Blacksmith shop Tinsmith	06



DIPLOMA IN MECHANICAL ENGINEERING

SEMESTER:THIRD SEMESTERSCHEME: JUL. 2008COURSE CODE:302COMMON WITH PROGRAMMES:NAME OF THE COURSE:MANUFACTURINGA03, R01PROCESSESPAPER CODE:

Lectures: 04 Hrs. per Week Practical: 04 Hrs. per Week

LIST OF EXPERIMENTS

S.No.	NAME OF EXPERIMENT	SHOP	PRACT. Hrs.
11	Practice of piercing, notching and circle cutting with the help of Metal master machine.	Blacksmith shop Tinsmith	03
12	Practice of piercing, notching and circle cutting with the help of Metal master machine.	Blacksmith shop Tinsmith	03
13	Practice of edge preparation for welding.	Fitting	09
14	Demonstration and practice of bead laying (Welding) on a Flat pieces	Fitting	03
15	Practice of Welding of corner, edge and Tee joint	Welding	02
16	Welding ' V' butt joint.	Welding	03
17	Practice of joining wires and rods of different size on spot welding machine.	Welding	03
18	Practice of making gas flames with nozzles and making simple joints.	Welding	02

NOTE: The teacher is free to select the number of practical covering all the topics depending upon the availability to time.



DIPLOMA IN MECHANICAL ENGINEERING

SEMESTER:THIRD SEMESTERSCHEME: JUL. 2008COURSE CODE:302COMMON WITH PROGRAMMES:NAME OF THE COURSE:MANUFACTURINGA03, R01PROCESSESPAPER CODE:

Lectures: 04 Hrs. per Week Practical: 04 Hrs. per Week

REFERENCES

- 1. Process And Materials of Manufacture by Lindberg.
- 2. Workshop Technology by Hazara & Choudhary.
- **3.** Materials And Manufacturing process by Dalela.
- 4. Manufacturing Processes by Yankee.
- 5. Manufacturing Process by S.E. Rusinof
- **6.** Welding Engineering by B.E. Rossi.
- 7. Production Engineering P.C. Sharma
- 8. Manufacturing Technology- P.N. Rao
- 9. Production Technology- R.K. Jain
- **10.** Foundry Engineering by P.L. jain.
- 11. Nirman Prakram (Hindi) by P.N. Vijayvargiya. (Deepak Prakashan, Morar, Gwalior)



DIPLOMA IN MECHANICAL ENGINEERING

SEMESTER:THIRD SEMESTERSCHEME: JUL. 2008COURSE CODE:303COMMON WITH PROGRAMMES:NAME OF THE COURSE:BASICR01, C01ELECTRICAL AND ELECTRONICSPAPER CODE:

RATIONALE

Electricity finds its base as basic energy for modern industrial activities and so is the case of electronics, which is being extensively used today in all industries, power system operation, communication systems, computer and information technology. Hence it has become absolutely necessary for all diploma holders to have basic understanding of -

- (a) Basic laws of electricity
- (b) D.C. and A.C. Circuit and machines
- (c) Electronic Components, their functions and applications.
- (d) Electrical and Electronic instruments
- (e) Safety Measures

This will form the base for handling various types of equipment used in industries & will facilitate technicians in operation and maintenance of equipment.

The practical work to be performed in this course will help in developing skills of operation and testing of component and various gadgets.



DIPLOMA IN MECHANICAL ENGINEERING

SEMESTER:	THIRD SEMESTER	SCHEME: JUL. 2008
COURSE CODE:	303	COMMON WITH PROGRAMMES:
NAME OF THE COURSE.	BASIC	R01, C01
ELECTRICAL AND ELE	ECTRONICS	PAPER CODE:

Lectures: 03 Hrs. per Week Practical: 02 Hrs. per Week

SCHEME OF STUDIES

S. No.	TOPICS	TH. HRS	PR. HRS	MKS
101. 02. 03. 04. 05. 06. 07. 08 09	Fundamentals of Electrical Engineering D.C. Circuits A.C. Circuits D.C. Machines A.C. Machines Measuring Instruments and Transducers Electrical Wiring Electronic Devices and Circuits Electrical Safety	2 4 5 8 8 6 2 8 2	- 2 4 4 6 4 6 -	2 6 9 12 14 10 6 14 2
	TO	TAL 45	30	75



DIPLOMA IN MECHANICAL ENGINEERING

SEMESTER:THIRD SEMESTERSCHEME: JUL. 2008COURSE CODE:303COMMON WITH PROGRAMMES:NAME OF THE COURSE:BASICR01, C01ELECTRICAL AND ELECTRONICSPAPER CODE:

Lectures: 03 Hrs. per Week Practical: 02 Hrs. per Week

S. NO.	COURSE CONTENTS	HRS
1.	FUNDAMENTALS OF ELECTRICAL ENGINEERING	2
	 1.1 Concept of electric current, potential and potential difference (Voltage). 1.2 Sources of D.C. and A.C. Electric energy. 1.3 Methods of voltage generation and standard voltages used in generation transmission and distribution. 1.4 Electrical Power, energy and their units. 	4
2.	D.C. CIRCUITS	-
	 2.1 Ohm's Law, Concept of resistance, conductance, resistivity, conductivity and their units. Effect of temp. on resistance. Temperature coefficient of resistance (Definition only) 2.2 Connections of resistances. Series, Parallel connections and their combinations. (Simple Numericals) 2.3 Kirchoff's Voltage Law, Kirchoff's Current Law (Simple Numerical) 	
3.	A.C. CIRCUITS	5
	 3.1 Generation of single phase and three phase sinusoidal voltage. Vector representation. Concept of Cycle, Frequency, time period, amplitude, phase and phase difference. 3.2 Define instantaneous value, average value, RMS value and peak value of sinusoidal electrical quantities. Derive relationship between them . Form factor and peak factor (Definition only). 3.3 Current voltage and power in pure resistive, inductive and capacitive circuit. 3.4 Concept of Reactance , impedance and power factor in R.L., R. C. and RLC Series circuit. (Simple Numericals). 3.5 Causes and effect of poor power factor. Methods of improving power factor. 3.6 3 phase AC supply- three phase three wire and three phase four wire system. Relationship between V_L and V_{PH}, I_L and I_{PH} and three phase power in star and delta connected load.(Simple Numerical) 	

4.	D.C. MACHINES	8
	 4.1 Review of concept of Electromagnetism and related laws (Faraday's Law, Lenz's Law, Cork Screw Rule, Fleming's Left Hand & Right Hand Rule.) 4.2 Construction of D.C. Machines, its main parts and their functions. Classification of D.C. Machines. 4.3 D.C. Generator : Principle , EMF equation(Derivation and simple numerical), Types of D.C. Generator (No Numerical), Applications of DC generator. 4.4 D.C. Motor : Working Principle of DC motor, Types of DC motor, significance of back emf, Torque equation(No Numerical). 4.5 Characteristics of D.C. Series and Shunt Motor. Applications of D.C. Motor. D.C. Motor starter - 3 point starter. Efficiency (No numerical) 	
5.	A.C. MACHINES	8
	 5.1 Single Phase Transformer : Construction, working principle. 5.2 EMF Equation (Derivation with simple numerical), Turn ratio, Step up and step down transformers and their application. 5.3 Losses , efficiency and regulation (No derivation). 5.4 Three Phase Induction Motor : Construction, types , principle of operation. Concept of Slip (Simple Numerical), Applications, Starters: DOL and Star Delta. 5.5 Single Phase Induction Motor : Methods of making a single phase motor self start. Types of single phase induction motor- capacitor start, capacitor run and shaded pole and their applications. 5.6 Synchronous Machines : Synchronous motor- construction, principle of operation, speed and frequency, synchronous speed. 	
6.	 MEASURING INSTRUMENTS AND TRANSDUCERS 6.1 Classification of Measuring Instruments, absolute and secondary instruments. Indicating, Integrating and Recording instruments, their examples. 6.2 Elementary idea about working principles and construction of MI and MC type Ammeter and voltmeter. Electrodynamometer type watt meter. Induction type energy meter, electronic energy meter. Application of Megger and earth tester.Multimeter, CRO, its block diagram and applications. 6.3 Transducers – Definition, primary and secondary transducers, active and passive transducers, variable parameter R,L,C type transducers. 6.4 General idea about strain gauge, LVDT, Thermocouple, Peizo Electric and Photoelectric Transducers. 	6
7.	ELECTRIC WIRING	2
	 7.1 Types of Wiring and their Applications. 7.2 Size of conductor, S.W. gauge. Accessories like switches, fuses, holders, sockets and MCB's. 7.3 Staircase Wiring, Fluorescent tube light wiring. 	

8.	ELECTRONIC DEVICES AND CIRCUITS 8.1 Semiconductor PN Junction Diode, Zener Diode, PNP and NPN transistor, UJT, FET, MOSFET and SCR. Their layer diagram, symbol, V-I characteristics and applications.	8
	 8.2 Electronic Circuits : Concept of biasing of diode and transistor. 8.3 Single Phase Half wave and Full wave rectifier(I/O waveform), Concept of ripple, filter circuit (shunt capacitor and series inductor) . Transistor as an amplifier, concept of gain, Zener regulator, regulated power supply (Block 	
9.	diagram only). ELECTRIC SAFETY 9.1 Electric shock and its prevention, effect of electrical current on human body, shock treatment, need of earthing.	2

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DIPLOMA IN MECHANICAL ENGINEERING

THIRD SEMESTER SCHEME: JUL. 2008 SEMESTER: COURSE CODE: 303 NAME OF THE COURSE: **BASIC** ELECTRICAL AND ELECTRONICS

COMMON WITH PROGRAMMES: **R01, C01** PAPER CODE:

LIST OF EXPERIMENTS

S.	NAME OF EXPERIMENT	Hrs.
NO.		of Stude
		Study
01.	Verification of Kirchoff's Law	
02.	To Measure Voltage Current and power in single phase AC circuit.	
03.	To calculate Impedance, power and power factor by measuring voltage	
	across each element and current to the circuit for a given RLC series	
04.	circuit.	
05.	Study of different parts of DC machine .	
06.	Study of three point starter for DC motor.	
07.	To determine transformation ratio of a given single phase transformer.	
08.	Study and operation of DOL and Star Delta Starter.	
09.	To measure slip for a given three phase induction motor.	
10.	To measure insulation resistance by Megger.	
11.	To measure earth resistance by earth tester.	
12.	To measure linear displacement by LVDT.	
13.	To make connection for stair case wiring.	
14.	To make connection for fluorescent tube light circuit.	
15.	Testing of various electronic components using multimeter and CRO.	
16.	To draw V-I characteristics of Zener diode.	
17.	To observe input and output wave form of full wave / half wave rectifier	
	on CRO.	
	To observe amplified output of a given amplifier.	
	NOTE : The list of the experiment given above, the student has to	
	perform atleast 12 experiment.	
	Total	30



DIPLOMA IN MECHANICAL ENGINEERING

SEMESTER:THIRD SEMESTERSCHEME: JUL. 2008COURSE CODE:303COMMON WITH PROGRAMMES:NAME OF THE COURSE:BASICR01, C01ELECTRICAL AND ELECTRONICSPAPER CODE:

Lectures: 03 Hrs. per Week Practical: 02 Hrs. per Week

REFERENCES

- Fundamental of Electrical Engineering and Electronics B.L. Thareja, S. CHAND Publication
- 2. Basic Electrical Engineering V.K. Mehta , S. CHAND Publication
- 3. Principles of Electronics V.K. Mehta , S. CHAND Publication
- 4. Basic Electrical Engineering V. N. Mittle, TMH
- 5. Electrical Machines Vol I & II S.K.Bhattacharya, TTTI, Chandigarh
- A Curse book in Electrical & Electronic Measurement and Instrumentation , A.K. Sawhney.
- 7. Principles of Electrical Engg. and Electronics V.K. Mehta, S. CHAND Publication
- 8. Electrical Technology S.L.Uppal, Khanna Publication
- 9. ELectrical Measurement J.B. Gupta, Dhanpat Rai & Sons.



DIPLOMA IN MECHANICAL ENGINEERING

SEMESTER:THIRD SEMESTERSCHEME: JUL. 2008COURSE CODE:304COMMON WITH PROGRAMMES:NAME OF THE COURSE:MECHANICALA03, R01DRAFTING AND AUTOCADPAPER CODE:

RATIONALE

This course in mechanical Drafting has been prepared with a view to develop elementary drafting skill in the students. Looking to the professional needs of the technicians, more emphasis has been laid on the use of I.S. Code of practice and reading and interpretation of drawings. The topics on multi view representation dimensioning and tolerance, Free hand sketching and sections of M/c parts are included to build foundation for production drawing. The topic of pipe drafting will help the students to understand the importance and functions of piping system in industry.

Computer Graphics is a modern concept in Mechanical Drafting and knowledge of computer interface like AutoCAD is needed like primary education to draw and present drawing in electronic data form.



DIPLOMA IN MECHANICAL ENGINEERING

SEMESTER:THIRD SEMESTERSCHEME: JUL. 2008COURSE CODE:304COMMON WITH PROGRAMMES:NAME OF THE COURSE:MECHANICALA03, R01DRAFTING AND AUTOCADPAPER CODE:

Lectures: 02 Hrs. per Week Practical: 06 Hrs. per Week

SCHEME OF STUDIES

S.No	Topics	Theory	Practice	Total
		Hrs	Hrs.	Hrs.
1	Projections and multi view representation.	01	05	06
2	Sectional views.	01	05	06
3	Dimensioning, tolerance, machining and welding symbols.	01	05	06
4	Production drawing.	10	36	46
5	Introduction to Auto CAD	06	16	22
6	Application of Auto CAD	04	06	10
7	Presentation	02	05	07
8	Pipe Drafting	02	04	06
9	Gear Drawing	02	06	08
10	Graph and charts	01	02	03
	Total	30	90	120



DIPLOMA IN MECHANICAL ENGINEERING

THIRD SEMESTER SCHEME: JUL. 2008 **SEMESTER:** COURSE CODE: 304 NAME OF THE COURSE: MECHANICAL **DRAFTING AND AUTOCAD**

COMMON WITH PROGRAMMES: A03, R01 PAPER CODE:

Lectures: 02 Hrs. per Week Practical: 06 Hrs. per Week

S.NO	COURSE CONTENTS	STUDY
		Hrs.
1	Projection and multi view Representation : Projection orthographic projection. First and third angle projection, superfluous view, choice of views, auxillary views- views -full and partial, conversion of pictorial views in to orthographic views, conventional representation as per IS: 696.	1
2	Sectional Views : Full section, half section, partial or broken section, revolved section, removed section, offset section. Sectioning conventions, section lines. Hatching procedure for different materials as per IS code 686 1972. Sectional views of assembled parts. Choosing from IC engine parts, couplings, clutches, brackets, bearing etc. (Use 1st and 3rd angle projections both)	1
3	Dimensioning Tolerance, Machining And Welding Symbols : Types of dimensions (size and location) dimensioning terms and notations. (use of I.S.Code 696 &2709) general rules for dimensioning and practical hints on dimensioning systems of dimensioning. Dimension of cylinder holes arcs of circle narrow space, angles, counter sunk hole, screw threads taper etc. Application of tolerances. (Use I.S. Code 696) Machining marks, finish marks, countersinking, counter boring spot facing, figures and notes for same. Representation of characteristics machining (circularity, Angularity etc .) (Ref IS 969) Representation of welded joints, welding symbols, tolerance of forms and positions. Procedure of drawing fits, limits, size, tolerance, clearance etc.	1



DIPLOMA IN MECHANICAL ENGINEERING

THIRD SEMESTER SCHEME: JUL. 2008 SEMESTER: COURSE CODE: 304 NAME OF THE COURSE: MECHANICAL **DRAFTING AND AUTOCAD**

COMMON WITH PROGRAMMES: A03, R01 PAPER CODE:

Lectures: 02 Hrs. per Week Practical: 06 Hrs. per Week

S.NO	COURSE CONTENTS	STUDY Hrs.
4	Production Drawing : Detailed drawing, assembly drawing, scale, finish tolerances, notes etc. Title block, tool list, gauge list. Preparation of production drawing for pattern shop. Forging shop, machine shop, preparation of assembly drawing from detailed drawing. exploded views, sectional pictorial views, assembly drawing of nut and bolt, plummer block, flange coupling, stepped pulleys, foot-step bearing, Universal coupling, connecting rod, piston of I.C. engines, cotter joint, Knuckle joint. Preparation of detailed drawing from assembly drawings and assembled pictorial views, Interpretation of production drawing.	
5	Introduction to Auto CAD : Coordinate system. Draw command- line ,arc, circle rectangle, polygon, point, ellipse, hatch, table. Modify commands-erase, copy, offset, array, trim, extend, break, join, chamfer, fillet, move, rotate, scale, stretch, lengthen. Dimensioning Tray settings: snap, grid, ortho, polar, osnap Format commands: line type, point style, units, layers, drawing limit, dimension style	06
6	Application of Auto CAD : practice of assembly drawings using Auto CAD	04
7	Presentation : Block, creating layout, insert layout ,ploting/printing	02
8	Pipe Drafting : Various symbols used in pipe line work as per IS code of Practice, C.I. flanged joint, socket and spigot joint, gland and stuffing box, expansion joint, pipe fitting typical pipe bends, pipe supports and accessories.	02
9	Gear Drawing : Gear terminology such as pitch, pitch circle diameter module, addendum, root circle diameter, hole depth, blank diameter etc. construction of cycloidal, involute teeth profiles, pinion and rack mashing, spur gear mashing.	02



DIPLOMA IN MECHANICAL ENGINEERING

SEMESTER:THIRD SEMESTERSCHEME: JUL. 2008COURSE CODE:304COMMON WITH PROGRAMMES:NAME OF THE COURSE: MECHANICALA03, R01DRAFTING AND AUTOCADPAPER CODE:

Lectures: 02 Hrs. per Week Practical: 06 Hrs. per Week

S.NO	COURSE CONTENTS	STUDY
		Hrs.
10	Graph and Charts : Introduction, Classification of chart, graphs and diagrams, quantitative and qualitative charts and graphs, Drawing and curve titles, legends notes etc. procedure for making a graphical representation in ink. Logarithmic graphs, semi logarithmic graphs, bar charts area (Percentage) charts, pie chart, alignment charts (Nomo graphs) Forms and construction, construction of functional scale, parallel scale charts for equations of the form [f (t) +f(u) +f (v), (f (t) × f (u) = f (v)] three scale alignment chart, graphical construction of a Z- chart, four variable relationship parallel scale alignment chart.	01



DIPLOMA IN MECHANICAL ENGINEERING

SEMESTER:	THIRD SEMESTER	SCHEME: JUL. 2008
COURSE CODE:	304	COMMON WITH PROGRAMMES:
NAME OF THE COURSE:	MECHANICAL	A03, R01
DRAFTING AND AUTO	CAD	PAPER CODE:

Lectures: 02 Hrs. per Week Practical: 06 Hrs. per Week

SUGGESTED TERMS – WORK

S.No.	TOPIC	PRACT. SHEETS IN NOS.	HOURS OF STUDY
1	Projection and multi views representation	02	
2	Sectional views	02	
3	Dimensioning, tolerance, machining and welding symbols	02	
4	Production drawing	08	
5	Pipe drafting	01	
6	Gear Drawing	02	
7	Graphs and charts	01	
8	Computer graphics	05	
	TOTAL	23 Plates	90



DIPLOMA IN MECHANICAL ENGINEERING

SEMESTER:THIRD SEMESTERSCHEME: JUL. 2008COURSE CODE:304COMMON WITH PROGRAMMES:NAME OF THE COURSE:MECHANICALA03, R01DRAFTING AND AUTOCADPAPER CODE:

Lectures: 02 Hrs. per Week Practical: 06 Hrs. per Week

REFERENCES

- 1 Fundamentals of Engineering Drawing by Warren J. Luzadder (Prentice-Hall).
- 2 Machanical Drawing by Giesecke, Mic- hell Specer, Hill. (Collier Macmillan Internal Edition)
- 3 Engineering Graphics by Giesecke/Mitchell/ Spencer/ Hill/ Loving (Macmillan).
- 4 Mechanical Drawing By N.D.Bhatt
- 5 Mechanical Drawing By P.S.Gill
- 6 Mechanical Drawing By R.K.Dhawan
- 7 Inside AUTO CAD by Daniel Raker and Harbest Rice(BPB Publisher)
- 8 Computer Graphics and CAD Fundamentals By Noel M Morries(Wheeler)



DIPLOMA IN MECHANICAL ENGINEERING

SEMESTER:THIRD SEMESTERSCHEME: JUL. 2008COURSE CODE:305COMMON WITH PROGRAMMES:NAME OF THE COURSE:STRENGTH OFA03, R01MATERIALSPAPER CODE:

RATIONALE

The technicians from mechanical engineering discipline are expected to know much about this subject so as to fulfill his job functions efficiently. The knowledge is very essential for those who are engaged in design, maintenance, shop- floor inspection, quality control and production departments.

The course includes the study of behavior of Engineering materials and stress produced in the structure due to various types of loading systems.

The subjects is kept in diploma course so that the students of mechanical engineering discipline should know the proper use of material for common engineering problems.



DIPLOMA IN MECHANICAL ENGINEERING

SEMESTER:THIRD SEMESTERSCHEME: JUL. 2008COURSE CODE:305COMMON WITH PROGRAMMES:NAME OF THE COURSE:STRENGTH OFA03, R01MATERIALSPAPER CODE:

Lectures: 04 Hrs. per Week Practical: 02 Hrs. per Week

SCHEME OF STUDIES

S.	Topics	Theory	Practical	Total
No.	Topics	hrs	hrs	hrs.
1 2 3 4 5 6 7 8 9 10 11 12	Simple stresses and strains Mechanical properties and their testing Shear force and bending moment Principal planes and principal stresses Bending stresses in beams Shear stresses in beams. Deflection of beams. Torsion of shaft Spring. Column and struts Stress in frames Thin Cylinders and spheres	$\begin{array}{c} 06\\ 04\\ 06\\ 06\\ 04\\ 06\\ 04\\ 04\\ 04\\ 04\\ 06\\ 04\\ 04\\ 06\\ 04\\ 04\\ 06\\ 04\\ \end{array}$	- 18 06 06 - - - - - - - - - -	$\begin{array}{c} 06\\ 22\\ 12\\ 12\\ 06\\ 04\\ 06\\ 04\\ 04\\ 04\\ 04\\ 06\\ 04\\ 04\\ 06\\ 04\\ \end{array}$
	Total	60	30	90



DIPLOMA IN MECHANICAL ENGINEERING

THIRD SEMESTER SCHEME: JUL. 2008 SEMESTER: COURSE CODE: 305 NAME OF THE COURSE: STRENGTH OF **MATERIALS**

COMMON WITH PROGRAMMES: A03, R01 PAPER CODE:

Lectures: 04 Hrs. per Week Practical: 02 Hrs. per Week

S.NO	COURSE CONTENTS	STUDY
		Hrs.
1	Simple Stress and Strains : Introduction types of loads and deformation, types of stresses and strain. Hooke's law, stress strain diagram for ferrous and non ferrous materials modulus of elasticity. rigidity and bulk modules of materials Stress in bars of varying cross sections, composite sections and compound sections. Thermal stresses and strains, thermal stresses in composite sections. Poisson's ratio, volumetric strain, relation between different modulus, strain energy, resilience, proof resilience, modules of resilience suddenly applied loads and impact loads.	06
2	Mechanical properties and their testing : Mechanical properties of materials, destructive including Tensile test, compression test, hardness test, torsion test, impact test fatigue test, endurance limit, bending test, shear test and non- destructive testing methods.	04
3	S.F. and B.M. Diagrams : Definition, types of loading types of beams, shear force and bending moment sign conventions S.F. and B.M. diagrams for cantilever simply supported and overhanging beams with point or concentrated loads uniformly distributed loads and combination of point and U.D.L. Point of contra flexure, numerical problems.	06
4	Principal Planes and Principal Stresses : Stresses on inclined plane subjected to direct shear or combination of stresses in two mutually perpendicular planes. Principal planes and principal stresses, analytical and graphical methods.	06
5	Bending Stresses in Beams : Theory of simple bending as assumptions made in simple bending theory position of neutral axis, surface moment or resistance. Modules of section of symmetrical sections such as rectangular, circular and I sections, bending stresses in symmetrical sections. Simple problems. Reinforced concrete beams, beam of uniform strength.	06



DIPLOMA IN MECHANICAL ENGINEERING

THIRD SEMESTER SCHEME: JUL. 2008 SEMESTER: COURSE CODE: 305 NAME OF THE COURSE: STRENGTH OF **MATERIALS**

COMMON WITH PROGRAMMES: A03, R01 PAPER CODE:

Lectures: 04 Hrs. per Week Practical: 02 Hrs. per Week

S.NO	COURSE CONTENTS	STUDY
		Hrs.
6	Shear Stresses in Beams.: Introduction shear stress equation, assumptions made, distribution of shear stresses over various sections, such as rectangular, circular and I L & T sections, Simple numerical problems.	04
7	Deflection of Beams : Introduction Strength and stiffness of beam curvature of bent beam, Derivation of equation for slope and deflection of beam in case of cantilever and simply supported beam loaded with point loads U.D.L. and combination. Simple numerical problems. Importance of deflection and practical applications.	06
8	Torsion of Shaft : Definition of torsion relation between stress, strain and angle of twist assumptions made strength of solid and hollow circular shaft, polar moment of inertia. Calculation of shaft diameter on the basis of strength and stiffness for the given horse power transmitted torsional rigidity. Maximum torque comparison of solid and hollow shaft size of a shaft for a given torque.	04
9	Spring : Definition types and use of springs, leaf spring, helical and spiral springs, Stiffness of a spring and maximum shear stress, defection of spring. Spring Classification based on size shape and load.	
10	Columns and struts :Definitions crippling load different end conditions, slenderness ratio, equivalent length, Euler's theory Rankine's formulae, radius of gyration, Rankine constant for different materials Limitations of Rankine formula simple problem B.I.S. code for columns.	04
11	Stresses in Frames : Definition of frame, perfect, deficient and redundant frame. Assumptions made in finding stress in method of sections and graphical method Bows notation, solution of problems using three methods.	06



DIPLOMA IN MECHANICAL ENGINEERING

SEMESTER:THIRD SEMESTERSCHEME: JUL. 2008COURSE CODE:305COMMON WITH PROGRAMMES:NAME OF THE COURSE:STRENGTH OFA03, R01MATERIALSPAPER CODE:

Lectures: 04 Hrs. per Week Practical: 02 Hrs. per Week

S.NO	COURSE CONTENTS	STUDY
		Hrs.
12	Thin Cylinders and Spheres : Hoop stress longitudinal stress on inclined plane subject subjected to direct, shell, volume strain change in value, cylindrical vessels subjected to internal pressure, simple numerical problems.	04



DIPLOMA IN MECHANICAL ENGINEERING

SEMESTER:THIRD SEMESTERSCHEME: JUL. 2008COURSE CODE:305COMMON WITH PROGRAMMES:NAME OF THE COURSE:STRENGTH OFA03, R01MATERIALSPAPER CODE:

Lectures: 04 Hrs. per Week Practical: 02 Hrs. per Week

LIST OF EXPERIMENTS

S.No.	NAME OF EXPERIMENT	PRACT.
		Hrs.
01	Study and demonstration of Universal Testing Machine & its attachments	02
02	Tension Test on mild steel, Aluminium & compression test on cast iron on Universal Testing Machine.	03
03	Direct Shear Test of mild steel on Universal Testing Machine.	03
04	Brinell Hardness Test on Mild Steel.	02
05	Rockwell hardness Test on Hardened Steel.	02
06	Izod & Charpy - Impact tests of a standard specimen	03
07	Torsion Test on Mild steel bar.	03
08	Drawing sheet on shear force & bending Moment diagrams for a given loading (At least four problems.).	06
09	Estimation of principal stresses and maximum shear strain for a given combined loading by analytical & Mohr's circle method. (At least two problems.).	06



DIPLOMA IN MECHANICAL ENGINEERING

THIRD SEMESTER SCHEME: JUL. 2008 SEMESTER: 305 COURSE CODE: NAME OF THE COURSE: STRENGTH OF **MATERIALS**

COMMON WITH PROGRAMMES: A03, R01 PAPER CODE:

Lectures: 04 Hrs. per Week Practical: 02 Hrs. per Week

REFERENCES

- 1 Strength of Materials. by B.C. Punmia.
- 2 Strength of Materials . by R.S. Khurmi.
- Strenght of Materials by Sadhu Singh. 3
- Strength of Materials by K.D. Sexena. 4
- 5 Strength of Materials by S. Ramamuruthan.
- Strength of Materials by I.B. Prasad. 6
- 7 Strength of Materials by Ryder.
- 8 Strength of Materials by Timo shanko & young
- Laboratory Experiments In Strength of Materials by B.D. Sharma. 9
- Dravya Samarthya (Hindi) by K. D. Saxena (Deepak Prakashan, Morar Gwalior) 10



DIPLOMA IN MECHANICAL ENGINEERING

SEMESTER:THIRD SEMESTERSCHEME: JUL. 2008COURSE CODE:306COMMON WITH PROGRAMMES:NAME OF THE COURSE:PROFESSIONALA03, R01ACTIVITIESPAPER CODE:

Practical: 2 Hrs. per week

RATIONALE

Professional Activities is not a descriptive course, as per conventional norms; therefore specific content for this course cannot be prescribed. It is a group of open-ended activities; where in variety of tasks are to be performed, to achieve objectives. However general guidelines for achieving the target and procedure for its assessment are given under the course content.

As the student has to practice this course in all the six semesters, the guidelines given therein are common and applicable to each semester.

OBJECTIVES:

- > To allow for professional development of students as per the demand of engineering profession.
- To provide time for organization of student chapter activities of professional bodies) i.e. Institute of engineers, ISTE or Computer Society of India etc.)
- > TO allow for development of abilities in students for leadership and public speaking through organization of student's seminar etc.
- > To provide time for organization of guest lectures by expert engineers/eminent professionals of industry.
- To provide time for organization of technical quiz or group discussion or any other group activity.
- > To provide time for visiting library or using Internet.
- > To provide time for group discussion or solving case studies.
- > To provide time for personality development of students.
- To provide time for working for social cause like awareness for environmental and ecology etc.



DIPLOMA IN MECHANICAL ENGINEERING

SEMESTER:THIRD SEMESTERSCHEME: JUL. 2008COURSE CODE:306COMMON WITH PROGRAMMES:NAME OF THE COURSE:PROFESSIONALA03, R01ACTIVITIESPAPER CODE:

Practical: 2 Hrs. per week

DETAILED INSTRUCTIONS TO CONDUCT PROFESSIONAL ACTIVITIES

- A. Study hours, if possible should be given greater time slot with a minimum of two hrs/week to a maximum of four hrs/week.
- B. This course should be evaluated on the basis of grades and mark sheet of students, should have a separate mention of the grade awarded. There will be no pass/fail in professional activities (PA).
- C. Following grade scale of evaluation of performance in PA has been established.

Grades	Level of performance
А	Excellent
В	Good
С	Fair
D	Average
E	Below Expectations

- D. Grades once obtained in a particular examination shall become final and no chance of improvement in grades will be given to the students.
- E. Assessment of performance in PA is to be done internally by the Institution, twice in a Semester/Term through a simultaneous evaluation of the candidate by a group of three teachers, of the deptt. Concerned. Group of teachers will jointly award the grade to candidate in the assessment. Best of the grades obtained by the student in these two assessments shall be finally taken on the mark sheet of the respective Semester/Term.

Candidate abstaining from the prescribed course work and/or assessment planned at the Institute shall be marked ABSENT in the mark sheet, instead of any grade.



DIPLOMA IN MECHANICAL ENGINEERING

SEMESTER:	THIRD SEMESTER	SCHEME: JUL. 2008
COURSE CODE:	306	COMMON WITH PROGRAMMES:
NAME OF THE COURSE	: PROFESSIONAL	A03, R01
ACTIVITIES		PAPER CODE:

- F. While awarding the grades for performance in PA, examining teacher should reach the final consensus based on the attendance, punctuality, interest, presentation skills in seminar on the topic assigned (collection of relevant data, observations, analysis, findings/conclusion) and its written report, awareness of latest developments in the chosen programme of study.
- G. Institution shall maintain the record of grades awarded to all the students in PA for a period of 1 year.
- H. It shall be mandatory for students to submit a compendium for his PA in the form of a Journal.
- I. Compendium shall contain following:
 - I. Record of written quiz.
 - II. Report/write up of seminar presented
 - III. Abstract of the guest lectures arranged in the Institution.
 - IV. Topic and outcome of the group discussion held.
 - V. Report on the problems solved through case studies.
 - VI. Report on social awareness camps(organized for social and environmental prevention).
 - VII. Report on student chapter activities of professional bodies like ISTE, IE (India), CSI etc.
- J. PA is not a descriptive course to be taught in the classroom by a particular teacher. Various activities involved in the achievement of objectives of this course should be distributed to a number of teachers so that the talent and creativity of group of teacher's benefit the treatment of the course content.

These activities should preferably be conducted in English language to maintain continuity and provide reinforcement to skill development.

Small groups shall be formed like in tutorials, group discussion, case studies, seminar, project methods, roll play and simulation to make the development of personality affective.



DIPLOMA IN MECHANICAL ENGINEERING

SEMESTER:THIRD SEMESTERSCHEME: JUL. 2008COURSE CODE:306COMMON WITH PROGRAMMES:NAME OF THE COURSE:PROFESSIONALA03, R01ACTIVITIESPAPER CODE:

Lectures: 02 Hrs. per Week

Treatment of PA demands special efforts, attention, close co-operation and creative instinct on the part of teachers of department concerned. Since this course is totally learner centered, many of the activities planned under this course shall come out from the useful interaction of student, among themselves and with the teachers. The guide teacher/s shall best act as a facilitator of these creative hunts/ exercises, which unfold many of the hidden talents of the students or bring out greater amount of confidence in them, to execute certain activity.